

Mitsubishi Q-Series Advanced using GX Works2 in simple mode

Advanced 2-day training course at Blackburn or Chippenham

This 2-day course explores the more advanced features of the Mitsubishi Q-Series PLC.

Concentrating on the applied instruction set, the course will allow delegates to use the mathematical functions, displaying results and interfacing with analogue units. Delegates are given many practical exercises to solve.

Price and availability

See our website for a schedule of our training course dates. To book your places & check availability, please e-mail training@lca.co.uk or call 01254 685900.

The cost for the two day course is £475 plus VAT per delegate.

The cost includes course documentation and a buffet lunch. Note, accommodation is not included.

Course content includes;

- Advanced programming techniques
- Multi-operation programming
- Using 16/32 bit memory areas
- Special M Coils
- Delay programs
- Master control
- Sub-routines
- Analogue control
- Digital - analogue conversion
- Data registers
- Shift registers
- Index registers
- Floating point maths
- Analogue - digital conversion

Skills requirement

- Previous experience of either Mitsubishi PLC's (or another manufacturer's PLC) is required
- You will need an understanding of basic electrical principles and number bases.



Courses must be booked in advance either by full payment or a valid purchase order number. Cancellations received less than 1 month prior to course start date will be subject to a 50% charge, (less than 2 weeks prior to course start date, the full fee is payable). Substitute delegates are welcome at any time with no extra charge. We reserve the right to alter or cancel dates and the full fee will be returned in these cases.

Call LC Automation on 01254 685900 for details

Fax your form to 01254 685901 or e-mail training@lca.co.uk to book your places