

# Mitsubishi iQ-R Introduction using GX Works2 in simple mode

Two-day training course in Blackburn - £1200 per person

This 2-day course will train engineers to select the correct IQ-R PLC hardware and create reliable programs for simple applications using GX-Works2 software in Simple Mode.

A similar course using Structured Mode programming is also available (see our latest training schedule for details).

## Price and availability

See our website for a schedule of our training course dates. To book your places & check availability, please e-mail [training@lca.co.uk](mailto:training@lca.co.uk) or call 01254 685900.

**The cost for the two day course is £1200 plus VAT per delegate.**

The cost includes course documentation and a buffet lunch.

## What Does the Course Include?

- Hardware selection
- Module placement and addressing
- Setting up GX Works software
- Creating programs for simple applications
- Basic program elements
- Designing a sequence using timers
- Programming pitfalls
- Creating and testing a program
- Alternative solutions and editing a program offline
- PLC configuration parameters

## What Skills Do I Need?

- No previous experience of Mitsubishi PLC's is required although some PLC knowledge would be useful.
- You will need an understanding of basic electrical principles (number bases would also be an advantage)

**MELSEC iQ-R**  
series



**Call LC Automation on 01254 685900 for details**

*'...very good, provided excellent notes & extra examples' Joseph Blackpool*