

# Mitsubishi iQ-R Intermediate using GX Works2 in simple mode

**Two-day training course in Blackburn - £1200 per person**

This 2-day course builds on the knowledge and skills from the Mitsubishi iQ-R introductory course.

A similar course using Structured Mode programming is also available (see our latest training schedule for details).

---

## Price and availability

See our website for a schedule of our training course dates. To book your places & check availability, please e-mail [training@lca.co.uk](mailto:training@lca.co.uk) or call 01254 685900.

**The cost for the two day course is £1200 plus VAT per delegate.**

The cost includes course documentation and a buffet lunch.

---

## What Does the Course Include?

- Hardware Selection
- Module placement and addressing
- Creating programs for medium size applications
- Designing a sequence using timers
- Programming pitfalls
- Creating and testing a program
- Alternative solutions
- Editing a program offline
- PLC configuration and parameters
- Program descriptive devices

## What Skills Do I Need?

- Introductory level knowledge and experience of IQ-R PLCs and programming
- Experience of industrial control systems.

**MELSEC iQ-R**  
series



**Call LC Automation on 01254 685900 for details**